

AMBIDEXTROUS 80% LOWER INSTRUCTIONS



ASSEMBLY

Please follow these steps to install the Bolt Catch and enable ambidextrous functionality:

1. Insert the Bolt Catch (I) into the left side of the lower receiver. Use the Bolt Catch Screw (D) along with the provided Allen Wrench (H) to secure the Bolt Catch. Ensure that the screw is fully inserted into the hole and flush with the lower receiver.

2. Rotate the lower receiver to its right side in order to install the ambidextrous functionality.

Make sure to insert the plunger before the spring, with the thicker end of the plunger going in first.

3. Take the plunger (**J**) and the spring (**G**), and drop them into the right side of the lower receiver, ensuring they hit the Bolt Catch (**I**).

4. Drop the Pin (**F**) into the same hole where the plunger (**J**) and spring (**G**) were dropped. This hole is located above where the magazine release button is supposed to go.

5. Place the Extended Paddle (**B**) into the channel that matches its shape.

6. To secure the Extended Paddle (**B**), first push the pin, detent, and spring into the lower receiver. While doing so, use the Extended Bolt Catch Screw (**E**) to secure the Extended Paddle (**B**) into the hole located on the topside of the lower receiver.

Note that you may need to adjust the paddle and screw slightly to properly seat the screw before tightening it.

7. Once the Extended Bolt Catch Screw (**E**) is seated, tighten it using the provided Allen Wrench (**H**).

Your lower receiver should now have operational ambidextrous functionality. We highly recommend testing the Extended Paddle to ensure that your lower receiver is functioning properly.

HARDWARE



PARTS NOT INCLUDED



FOR ADDITIONAL HELP CONTACT US

