

SD TACTICAL *PISTOL JIG*^{PRO}

MULTI-PLATFORM JIG FOR 80% POLYMER PISTOL FRAMES



INSTRUCTION MANUAL V. 1.2.2

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INTRODUCTION

The *5D Tactical Pistol Jig Pro* is a versatile, multi-platform jig designed for foolproof completion of the most popular frames in the 80% community. We have heard your demands and responded with the most accurate, repeatable, and reliable process for taking your 80% pistol frame from a paperweight to your dream build.

Experience a seamless process for finishing your compatible 80% frames from start to finish. Equipped with removable magazine catch inserts, easily identifiable markings on the jig walls, secondary locking points, and an indexable drill guide, the Pistol Jig Pro effortlessly gets the job done right with unparalleled precision.

Inspired by technology from our Router Jig Pro, the Pistol Jig Pro utilizes extended length durable steel bushings to ensure perfect drill holes every single time. The Pistol Jig Pro is the reusable solution for your next build from a variety of Polymer80's to everything from 80% Arms.



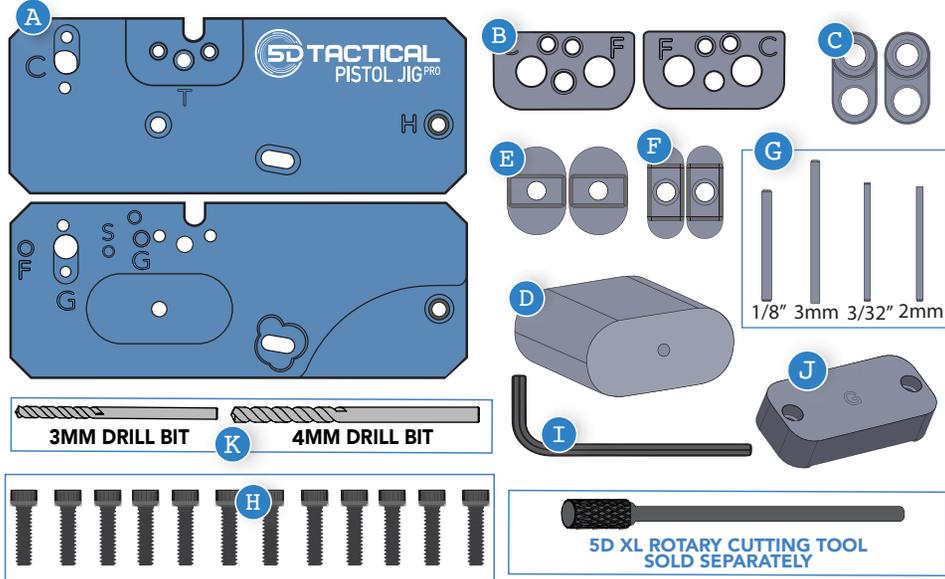
FOR ADDITIONAL HELP CONTACT US

(508) 834-4223

| 5DTACTICAL.COM



PARTS & HARDWARE



STEEL PARTS ARE HEAT-TREATED TO INCREASE HARDNESS.
DARK AREAS IN THE FINISH ARE NORMAL.

PARTS
A. JIG WALLS
B. DRILL GUIDE (X2)
C. OVAL BUSHING (X2)
D. TRIGGER GUARD INSERT
E. GST-9 MAG CATCH INSERT (X2)
F. P80 MAG CATCH INSERT (X2)
G. DOWEL PINS (X4)
H. BOLTS 6-32x1/2" (X12)
I. HEX KEY
J. TOP COVER(GST-9 ONLY)
K. DRILL BITS (X2)

TOOLS NEEDED
1. DRILL PRESS
2. EYE PROTECTION
3. ROTARY TOOL (DREMEL®)
4. VISE

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COMPATIBILITY CHART

Select the frame to be drilled and proceed to the corresponding set of instructions for that Frame

- For PF940V2 (Full-size) refer to steps F1-F13
- For PF940C (Compact) Jig Assembly, refer to steps C1-C14
- For PF940SC (Sub-compact) refer to steps S1-S12
- For GST-9 Jig assembly (MOD 1 and V1), Refer to Steps G1-G15

POLYMER FRAME NAME	POLYMER FRAME PHOTO	PAGE
P80™ PF940V2 (FULL SIZE)		4
P80™ PF940C (COMPACT)		6
P80™ PF940SC (SUB-COMPACT)		8
80% ARMS GST-9 V1		10
80% ARMS GST-9 MOD1		10

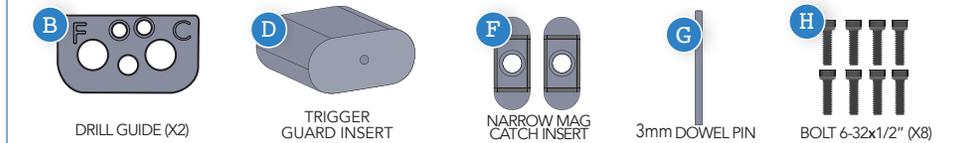
***THE PISTOL JIG PRO IS DESIGNED TO WORK EXCLUSIVELY WITH THE FRAMES LISTED ABOVE. WE CANNOT GUARANTEE COMPATIBILITY WITH OTHER FRAMES.**

PF940V2 (FULL-SIZE)

JIG CONFIGURATION



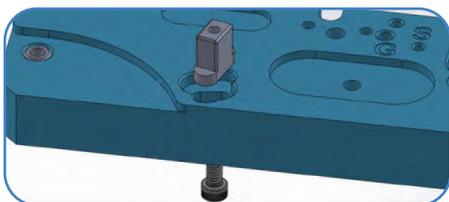
HARDWARE NEEDED



NO OVAL BUSHING INSTALLATION REQUIRED FOR THIS FRAME

ASSEMBLY

F-1 Attach the Narrow Slot Magazine Catch Inserts (F) to the corresponding cutouts on the inside of the Jig Walls (A), and secure them to the Jig Walls with Bolts (H) through the exterior of each wall. **MAKE SURE YOU ARE USING THE CORRECT MAG CATCH INSERTS FOR THE FRAME YOU ARE DRILLING, OTHERWISE THE FRAME WILL NOT ALIGN PROPERLY WITH THE DOWEL PINS AND MAGAZINE CATCH INSERTS.**

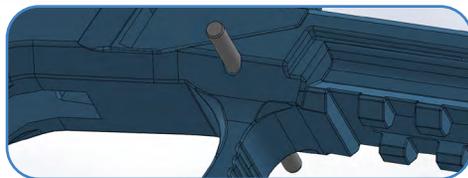


(FIGURE FOR STEP F-1)

F-2 Install the Drill Guides (B) to the Jig Walls using two Bolts for each Drill Guide, such that they read "C F" on the Left Jig Wall, and "F C" on the Right Jig Wall. The "F" hole on both sides of the jig will have clearance for the drill to pass through and contact the frame, but the "C" holes will be blocked by the Jig Walls.

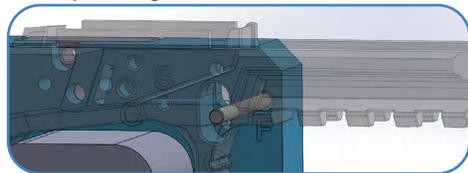
F-3 Attach the Trigger Guard Insert (D) to the Left Jig Wall in the large oval cut out with the hole in the center. Use a Bolt to securely tighten the Trigger Guard Insert to the Left Jig Wall.

F-4 Insert the 3mm diameter Dowel Pin (G) through the pre-formed hole near the Picatinny rail section of the frame.



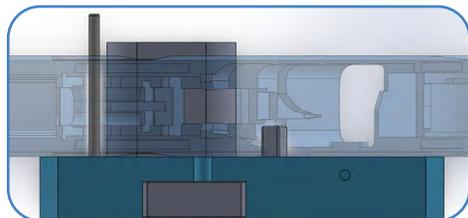
(FIGURE FOR STEP F-4)

F-5 Starting with the Left Jig Wall, align the Dowel Pin from F-4 with the hole labeled "F" on the inside of the Jig Wall, and the Magazine Catch Insert with the corresponding cutout in the frame.



(FIGURE FOR STEP F-5)

F-6 Press firmly on the frame so that the Magazine Catch Insert goes fully into the frame, and ensure that the Dowel Pin sits in the hole labeled "F" on the inside of the Jig Wall.



(FIGURE FOR STEP F-6)

F-7 Repeat steps F-5 and F-6 with the Right Jig Wall, ensuring that the Magazine Catch Insert, Trigger Guard Insert, and 3mm Dowel Pin align with their corresponding cutouts for both sides of the jig.

F-8 While holding the assembly together, securely tighten the Right Jig Wall to the Trigger Guard Insert using a Bolt.

THIS COMPLETES THE ASSEMBLY PROCESS FOR THE PF940V2 FRAME.

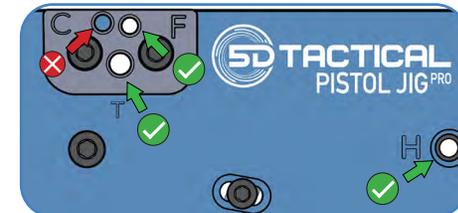
DRILLING

WARNING! READ THOROUGHLY THROUGH THE ASSEMBLY SETUP INSTRUCTIONS BEFORE PROCEEDING TO DRILL THE FRAME. FAILURE TO DO SO MAY RESULT IN THE WRONG HOLE LOCATIONS AND IRREPARABLE DAMAGE TO THE FRAME AND/OR JIG.

NOTE: THE USE OF A DRILL PRESS IS STRONGLY RECOMMENDED TO KEEP THE DRILL AS STRAIGHT AS POSSIBLE. MAKE SURE THE TABLE ON YOUR DRILL PRESS HAS BEEN LEVELED.

F-9 Secure the jig assembly on its side in a clamp or vise to prevent wobble during drilling.

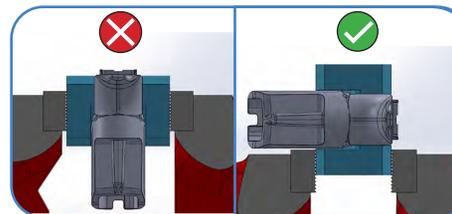
— Although use of a drill press is recommended for best results, if using a hand drill, exercise caution to keep the drill as level as possible and ensure that the battery weight or grip angle does not tilt the drill.



F-10 IMPORTANT! Pinhole location is critical to the function of the frame and will cause issues if drilled incorrectly. Prepare to drill holes by doing the following:

- Check that the bit is centered in the drill chuck and does not wobble when the spindle is rotated.
- When inserting the drill bit into the drill guides, make sure the bit is centered in the hole.
- Push the drill bit through the drill guide until it touches the frame before starting the drill.
- **Drill only 1/2" into each side of the frame. DO NOT drill more than 1/2" into the frame from any one side.**

NEVER DRILL HOLES ALL THE WAY THROUGH FROM ONE SIDE OF THE JIG TO THE OTHER SIDE. THIS APPLIES TO ALL HOLES TO BE DRILLED.



(FIGURE FOR STEP F-9)

DRILL THE 4MM HOLE LABELED "T" FOR TRIGGER, 3MM HOLE LABELED "H" FOR HOUSING, AND 3MM HOLE LABELED "F" ON THE DRILL GUIDE. FLIP JIG OVER AND REPEAT FOR OTHER SIDE.

F-11 Install the larger, 4mm Drill Bit and drill through the center hole in the Drill Guide, marked "T". Flip the jig over, and repeat to drill the other center hole "T".

F-12 Switch to the 3mm bit, and drill the rear hole labeled "H" on the outside of the jig and the hole labeled "F" on the Drill Guide.

DO NOT PROCEED WITH DRILLING IF THE "F" HOLE IS BLOCKED BY THE JIG WALL, REFER TO STEPS F1 - F3 TO VERIFY PROPER JIG ASSEMBLY. FAILURE TO DO SO MAY CAUSE PERMANENT DAMAGE TO THE FRAME AND/OR JIG.

F-13 Flip over the jig and repeat step F-12 to drill remaining 3mm holes "H" and "F" on the other side.

PF940C (COMPACT)

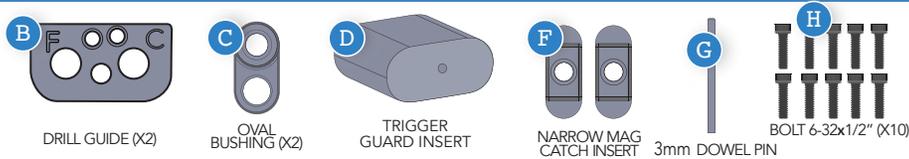
JIG CONFIGURATION



LEFT WALL

RIGHT WALL

HARDWARE NEEDED



DRILL GUIDE (X2)

OVAL BUSHING (X2)

TRIGGER GUARD INSERT

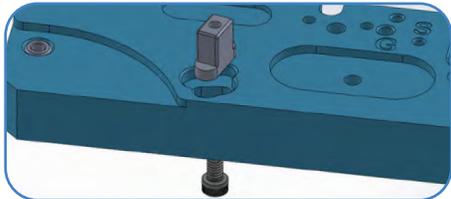
NARROW MAG CATCH INSERT

3mm DOWEL PIN

BOLT 6-32x1/2" (X10)

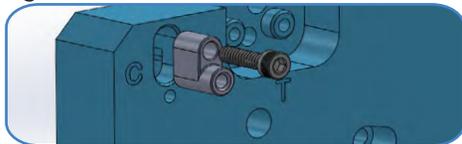
ASSEMBLY

C-1 Attach the Narrow Slot Magazine Catch Inserts (F) to the corresponding cutouts on the inside of the Jig Walls (A), and secure them to the Jig Walls with Bolts (H) through the exterior of each wall. **MAKE SURE YOU ARE USING THE CORRECT MAG CATCH INSERTS FOR THE FRAME YOU ARE DRILLING, OTHERWISE THE FRAME WILL NOT ALIGN PROPERLY WITH THE DOWEL PINS AND MAGAZINE CATCH INSERTS.**



(FIGURE FOR STEP C-1)

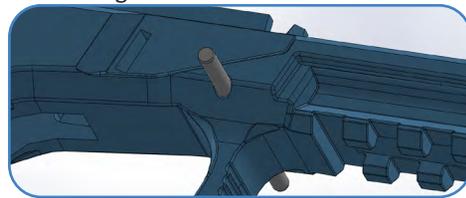
C-2 Install the Oval Bushings (C) to the OUTSIDE of the Jig Walls, labeled "C" for COMPACT/PF940C. When fastening the Oval Bushings, ensure that the heads of the Bolts sit flush with the exterior of the Jig Walls.



(FIGURE FOR STEP C-2)

C-3 Install the Drill Guides (B) to the Jig Walls using two Bolts for each Drill Guide, such that they read "F C" on the Left Wall, and "C F" on the Right Wall. The "C" hole will have clearance for the drill to pass through and contact the frame, while the "F" hole will be blocked by the Jig Wall.

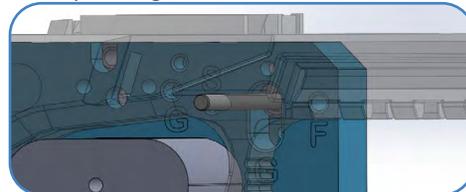
C-4 Attach the Trigger Guard Insert (D) to the Left Jig Wall in the large oval cut out with the hole in the center. Use a Bolt to securely tighten the Trigger Guard Insert to the Left Jig Wall.



(FIGURE FOR STEP C-5)

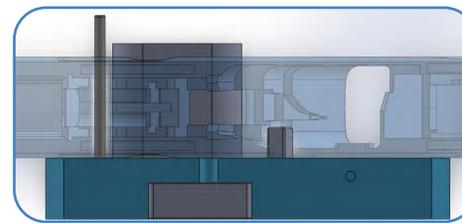
C-5 Insert the 3mm diameter Dowel Pin (G) through the pre-formed hole near the Picatinny rail section of the frame.

C-6 Starting with the Left Jig Wall, align the 3mm Dowel Pin from C-5 with the hole in the Oval Bushing from C-2, and the Magazine Catch Insert with the corresponding cutout in the frame.



(FIGURE FOR STEP C-6)

C-7 Press firmly on the frame so that the Magazine Catch Insert goes fully into the frame, and ensure that the 3mm Dowel Pin sits in the Oval Bushing hole from C-2.



(FIGURE FOR STEP C-7)

C-8 Repeat steps C-6 and C-7 with the Right Jig Wall, ensuring that the Magazine Catch Insert, Trigger Guard Insert, and 3mm Dowel Pin align with their corresponding cutouts and bushing hole for both sides of the jig.

C-9 While holding the assembly together, securely tighten the Right Jig Wall to the Trigger Guard Insert using a Bolt.

THIS COMPLETES THE ASSEMBLY PROCESS FOR THE PF940C FRAME.

DRILLING

WARNING! READ THOROUGHLY THROUGH THE ASSEMBLY SETUP INSTRUCTIONS BEFORE PROCEEDING TO DRILL THE FRAME. FAILURE TO DO SO MAY RESULT IN THE WRONG HOLE LOCATIONS AND IRREPARABLE DAMAGE TO THE FRAME AND/OR JIG.

NOTE: THE USE OF A DRILL PRESS IS STRONGLY RECOMMENDED TO KEEP THE DRILL AS STRAIGHT AS POSSIBLE. MAKE SURE THE TABLE ON YOUR DRILL PRESS HAS BEEN LEVELED.

C-10 Secure the jig assembly on its side in a clamp or vise to prevent wobble during drilling.

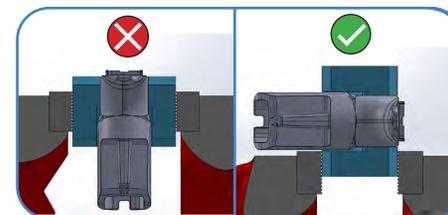
— Although use of a drill press is recommended for best results, if using a hand drill, exercise caution to keep the drill as level as possible and ensure that the battery weight or grip angle does not tilt the drill.

C-11 IMPORTANT! Pinhole location is critical to the function of the frame and will cause issues if drilled incorrectly.

Prepare to drill holes by doing the following:

- Check that the bit is centered in the drill chuck and does not wobble when the spindle is rotated.
- When inserting the drill bit into the drill guides, make sure the bit is centered in the hole.
- Push the drill bit through the drill guide until it touches the frame before starting the drill.
- **Drill only 1/2" into each side of the frame. DO NOT drill more than 1/2" into the frame from any one side.**

NEVER DRILL HOLES ALL THE WAY THROUGH FROM ONE SIDE OF THE JIG TO THE OTHER SIDE. THIS APPLIES TO ALL HOLES TO BE DRILLED.



(FIGURE FOR STEP C-10)



DRILL THE 4MM HOLE LABELED "T" FOR TRIGGER, 3MM HOLE LABELED "H" FOR HOUSING, AND 3MM HOLE LABELED "C" ON THE DRILL GUIDE. FLIP JIG OVER AND REPEAT FOR OTHER SIDE.

C-12 Install the larger, 4mm Drill Bit and drill through the center hole in the Drill Guide, marked "T". Flip the jig over, to drill the other center hole "T".

C-13 Switch to the 3mm bit, and drill the rear hole labeled "H" on the outside of the jig and the hole labeled "C" on the Drill Guide.

DO NOT PROCEED WITH DRILLING IF THE "C" HOLE IS BLOCKED BY THE JIG WALL, REFER TO STEPS C1 - C3 TO VERIFY PROPER JIG ASSEMBLY. FAILURE TO DO SO MAY CAUSE PERMANENT DAMAGE TO THE FRAME AND/OR JIG.

C-14 Flip over the jig and repeat step C-13 to drill remaining 3mm holes "H" and "C".

PF940SC (SUB-COMPACT)

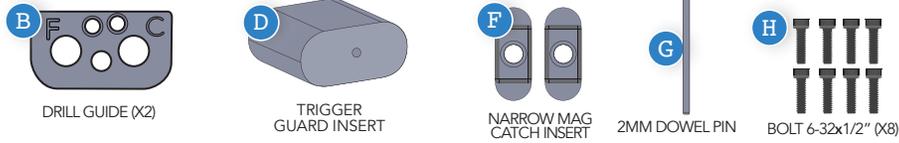
JIG CONFIGURATION



LEFT WALL

RIGHT WALL

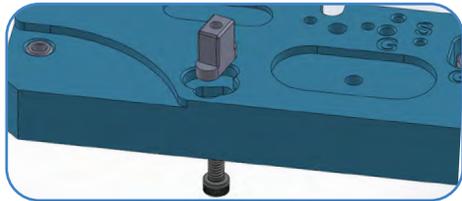
HARDWARE NEEDED



NO OVAL BUSHING INSTALLATION REQUIRED FOR THIS FRAME

ASSEMBLY

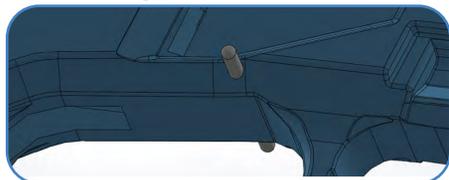
S-1 Attach the Narrow Slot Magazine Catch Inserts (F) to the corresponding cutouts on the inside of the Jig Walls (A), and secure them to the Jig Walls with Bolts (H) through the exterior of each wall. **MAKE SURE YOU ARE USING THE CORRECT MAG CATCH INSERTS FOR THE FRAME YOU ARE DRILLING, OTHERWISE THE FRAME WILL NOT ALIGN PROPERLY WITH THE DOWEL PINS AND MAGAZINE CATCH INSERTS.**



(FIGURE FOR STEP S-1)

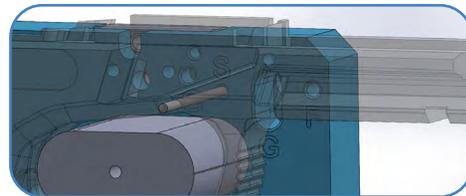
S-2 Install the Drill Guides (B) to the Jig Walls using two Bolts for each Drill Guide, in either orientation; they are only used to drill the center holes labeled "T" on the Jig.

S-3 Attach the Trigger Guard Insert (D) to the Left Jig Wall in the large oval cut out with the hole in the center. Use a Bolt to securely tighten the Trigger Guard Insert to the Left Jig Wall.



(FIGURE FOR STEP S-4)

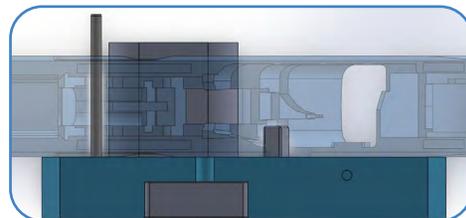
S-4 Insert the 2mm diameter Dowel Pin (G) through the pre-formed hole near the top of the trigger guard.



(FIGURE FOR STEP S-5)

S-5 Starting with the Left Jig Wall, align the Dowel Pin from S-4 with the hole labeled "S" on the inside of the Jig Wall, and the Magazine Catch Insert with the corresponding cutout in the frame.

S-6 Press firmly on the frame so that the Magazine Catch Insert goes fully into the frame, and ensure that the Dowel Pin sits in the hole labeled "S" on the inside of the Jig Wall.



(FIGURE FOR STEP S-6)

S-7 Repeat the C-5 and C-6 with the Right Jig Wall, ensuring that the Magazine Catch Insert, Trigger Guard Insert, and 2mm Dowel Pin align in their corresponding cutouts and "S" hole on both sides of the jig.

S-8 While holding the assembly together, securely tighten the Right Jig Wall to the Trigger Guard Insert using a Bolt.

THIS COMPLETES THE ASSEMBLY PROCESS FOR THE PF940SC FRAME.

DRILLING

WARNING! READ THOROUGHLY THROUGH THE ASSEMBLY SETUP INSTRUCTIONS BEFORE PROCEEDING TO DRILL THE FRAME. FAILURE TO DO SO MAY RESULT IN THE WRONG HOLE LOCATIONS AND IRREPARABLE DAMAGE TO THE FRAME AND/OR JIG.

DO NOT DRILL HOLES "F" OR "C"! NOT FOR SUB-COMPACT USE.

NOTE: THE USE OF A DRILL PRESS IS STRONGLY RECOMMENDED TO KEEP THE DRILL AS STRAIGHT AS POSSIBLE. MAKE SURE THE TABLE ON YOUR DRILL PRESS HAS BEEN LEVELED.

S-9 Secure the jig assembly on its side in a clamp or vise to prevent wobble during drilling.

— Although use of a drill press is recommended for best results, if using a hand drill, exercise caution to keep the drill as level as possible and ensure that the battery weight or grip angle does not tilt the drill.

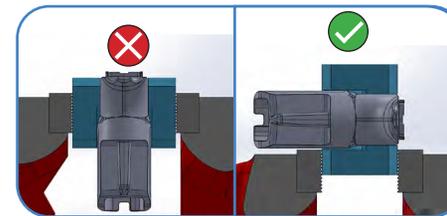


S-10 IMPORTANT! Pinhole location is critical to the function of the frame and will cause issues if drilled incorrectly.

Prepare to drill holes by doing the following:

- Check that the bit is centered in the drill chuck and does not wobble when the spindle is rotated.
- When inserting the drill bit into the drill guides, make sure the bit is centered in the hole.
- Push the drill bit through the drill guide until it touches the frame before starting the drill.
- **Drill only 1/2" into each side of the frame. DO NOT drill more than 1/2" into the frame from any one side.**

NEVER DRILL HOLES ALL THE WAY THROUGH FROM ONE SIDE OF THE JIG TO THE OTHER SIDE. THIS APPLIES TO ALL HOLES TO BE DRILLED.



(FIGURE FOR STEP S-9)

DRILL THE 4MM HOLE LABELED "T" FOR TRIGGER, AND 3MM HOLE LABELED "H" FOR HOUSING. FLIP JIG OVER AND REPEAT FOR OTHER SIDE.

S-11 Install the larger, 4mm Drill Bit and drill through the center hole in the Drill Guide, marked "T" on the outside of the jig. Flip the jig over, and do the same for the other center hole, "T".

S-12 Switch to the 3mm bit, and drill the rear hole labeled "H". Flip the jig over, and repeat this process for the other 3mm "H" hole. No further drilling is required for this frame.

GST-9 V1 & MOD1

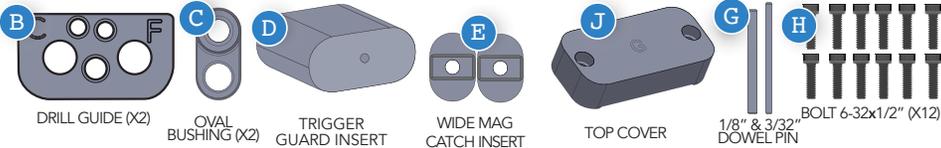
JIG CONFIGURATION



LEFT WALL

RIGHT WALL

HARDWARE NEEDED



DRILL GUIDE (X2)

OVAL BUSHING (X2)

TRIGGER GUARD INSERT

WIDE MAG CATCH INSERT

TOP COVER

1/8" & 3/32" DOWEL PIN

BOLT 6-32x1/2" (X12)

ASSEMBLY

G-1 Attach the Wide Slot Magazine Catch Inserts (E) to the corresponding cutouts on the inside of the Jig Walls (A), and secure them to the Jig Walls with Bolts (H) through the exterior of each wall.

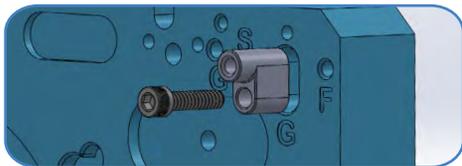
MAKE SURE YOU ARE USING THE CORRECT MAG CATCH INSERTS FOR THE FRAME YOU ARE DRILLING, OTHERWISE THE FRAME WILL NOT ALIGN PROPERLY WITH THE DOWEL PINS AND MAGAZINE CATCH INSERTS.



(FIGURE FOR STEP G-1)

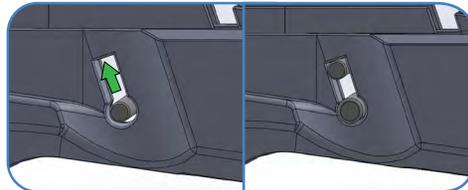
G-2 Install the Oval Bushings (C) to the INSIDE of the Jig Walls, labeled "G" for GST. When fastening the Oval Bushings, ensure that the heads of the Bolts sit flush with the interior of the Jig Walls.

G-3 Install the Drill Guides (B) to the Jig Walls using two Bolts for each Drill Guide, in either orientation; they are only used to drill the center holes labeled "T" on the Jig.



(FIGURE FOR STEP G-2)

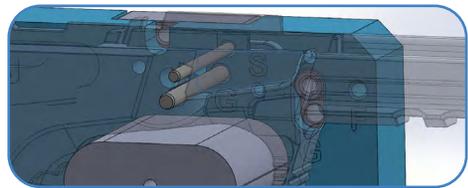
G-4 Attach the Trigger Guard Insert (D) to the Left Jig Wall in the large oval cut out with the hole in the center. Use a Bolt to securely tighten the Trigger Guard Insert to the Left Jig Wall.



(FIGURES FOR STEP G-5 & G-6)

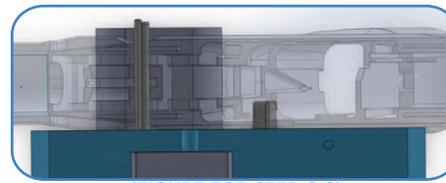
G-5 GST-9 FRAMES ONLY: Insert the 3/32" diameter Dowel Pin (G) through the bottom of the slide lock lever, and slide it up to the top of the slot.

G-6 GST-9 FRAMES ONLY: Insert the 1/8th" diameter Dowel Pin (G) through the bottom of the GST-9 Keyhole cutout for the Slide Lock Lever.



(FIGURE FOR STEP G-7)

G-7 Starting with the Left Jig Wall, align the Dowel Pins from steps G5 and G6 with the holes labeled "G" on the inside of the Jig Wall, and the Magazine Catch Insert with the cutout in the frame.



(FIGURE FOR STEP G-8)

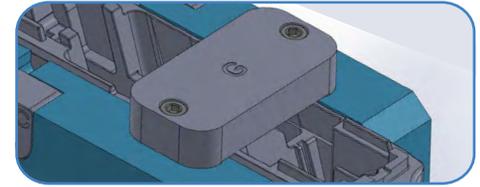
G-8 Press firmly on the frame so that the Magazine Catch Insert goes fully into the frame, and ensure that the Dowel Pins sit in the holes labeled "G" on the inside of the Jig Wall.

G-9 Repeat steps G-7 and G-8 with the Right Jig Wall (A), ensuring that the Magazine Catch Insert, Trigger Guard Insert, and both Dowel Pins align with their corresponding cutouts for both sides of the jig.

G-10 While holding the assembly together, securely tighten the Right Jig Wall to the Trigger Guard Insert using a Bolt.

G-11 Place the Top Cover (G) over the assembly, with the counterbores and "G" lettering facing up. Use 2 Bolts to secure it to the top of the jig walls.

THIS COMPLETES THE ASSEMBLY PROCESS FOR THE GST-9 FRAME.



(FIGURE FOR STEP G-11)

DRILLING

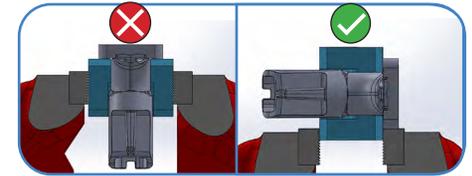
WARNING! READ THOROUGHLY THROUGH THE ASSEMBLY SETUP INSTRUCTIONS BEFORE PROCEEDING TO DRILL THE FRAME. FAILURE TO DO SO MAY RESULT IN THE WRONG HOLE LOCATIONS AND IRREPARABLE DAMAGE TO THE FRAME AND/OR JIG.

DO NOT DRILL HOLES LABELED "F" OR "C" ON THE DRILL GUIDE! NOT FOR GST-9 USE.

NOTE: THE USE OF A DRILL PRESS IS STRONGLY RECOMMENDED TO KEEP THE DRILL AS STRAIGHT AS POSSIBLE. MAKE SURE THE TABLE ON YOUR DRILL PRESS HAS BEEN LEVELED.

G-12 Secure the jig assembly on its side in a clamp or vise to prevent wobble during drilling.

— Although use of a drill press is recommended for best results, if using a hand drill, exercise caution to keep the drill as level as possible and ensure that the battery weight or grip angle does not tilt the drill.



(FIGURE FOR STEP G-12)

G-13 IMPORTANT! Pinhole location is critical to the function of the frame and will cause issues if drilled incorrectly. Prepare to drill holes by doing the following:

- Check that the bit is centered in the drill chuck and does not wobble when the spindle is rotated.
- When inserting the drill bit into the drill guides, make sure the bit is centered in the hole.
- Push the drill bit through the drill guide until it touches the frame before starting the drill.
- **Drill only 1/2" into each side of the frame. DO NOT drill more than 1/2" into the frame from any one side.**

NEVER DRILL HOLES ALL THE WAY THROUGH FROM ONE SIDE OF THE JIG TO THE OTHER SIDE. THIS APPLIES TO ALL HOLES TO BE DRILLED.

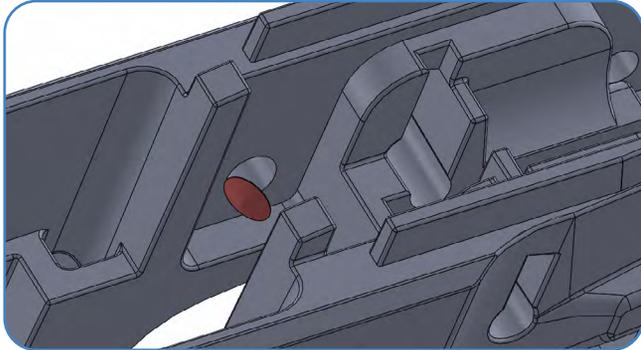
G-14 Install the larger, 4mm Drill bit and drill through the center hole in the Drill Guide, marked "T" on the outside of the jig. Flip the jig over, and do the same for the other center hole, "T".

G-15 Using the 3mm bit, drill the rear hole labeled "H". Then drill the front Oval Bushing hole marked as "G" on the inner side of the Jig Wall. Flip the jig over and repeat.

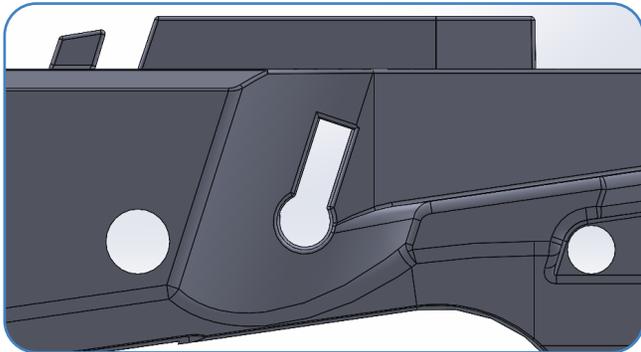
DRILL THE 4MM HOLE LABELED "T" FOR TRIGGER, 3MM HOLE LABELED "H" FOR HOUSING, & 3MM OVAL BUSHING HOLE MARKED AS "G" ON INNER SIDE OF JIG WALL. FLIP THE JIG OVER AND REPEAT FOR THE OTHER SIDE.



TROUBLESHOOTING



REMOVE ALL BURRS FROM THE INSIDE SURFACES NEAR THE DRILLED HOLES BEFORE INSTALLATION OF PARTS KITS



ENSURE THAT THE DRILLED CHANNELS ARE TOTALLY CLEAR OF ANY REMOVED MATERIAL BEFORE INSTALLATION OF PARTS KIT

PRO TIP - DRILL PRESS TABLES ARE OFTEN MISALIGNED. LEVEL YOUR DRILL PRESS TABLE BEFORE DRILLING. WATCH THIS VIDEO FOR A SIMPLE METHOD TO ENSURE YOUR SPINDLE IS PERPENDICULAR TO YOUR DRILL PRESS TABLE:

[CLICK VIDEO LINK](#)

SCAN QR CODE FOR VIDEO



For troubleshooting frame related issues, please reach out to the original frame manufacturer for support. Please note that we are unable to provide replacements for frames not purchased from 5D Tactical.

We proudly stand by our Pistol Jig Pro as being the premier solution for finishing 80% pistol frames. Along with all of the other products we produce, the Pistol Jig Pro is backed by our industry leading warranty and customer support.

Please email sales@5dtactical.com, live chat with us, or call (508) 834-4223 for any questions about our products. 5D Tactical provides exemplary customer service and educational information. Quick response times and helpful support are our gold standard.

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SEEK THE ADVICE OF AN ATTORNEY BEFORE MANUFACTURING ANY FIREARM. 5D TACTICAL CANNOT PROVIDE LEGAL ADVICE.

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